

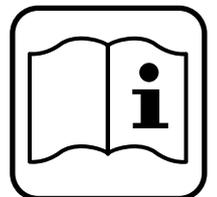


STAYER

- ES** Manual de instrucciones
- IT** Istruzioni d'uso
- GB** Operating instructions
- FR** Instructions d'emploi
- P** Manual de instruções



GAS CUTTER 33
GAS CUTTER 43

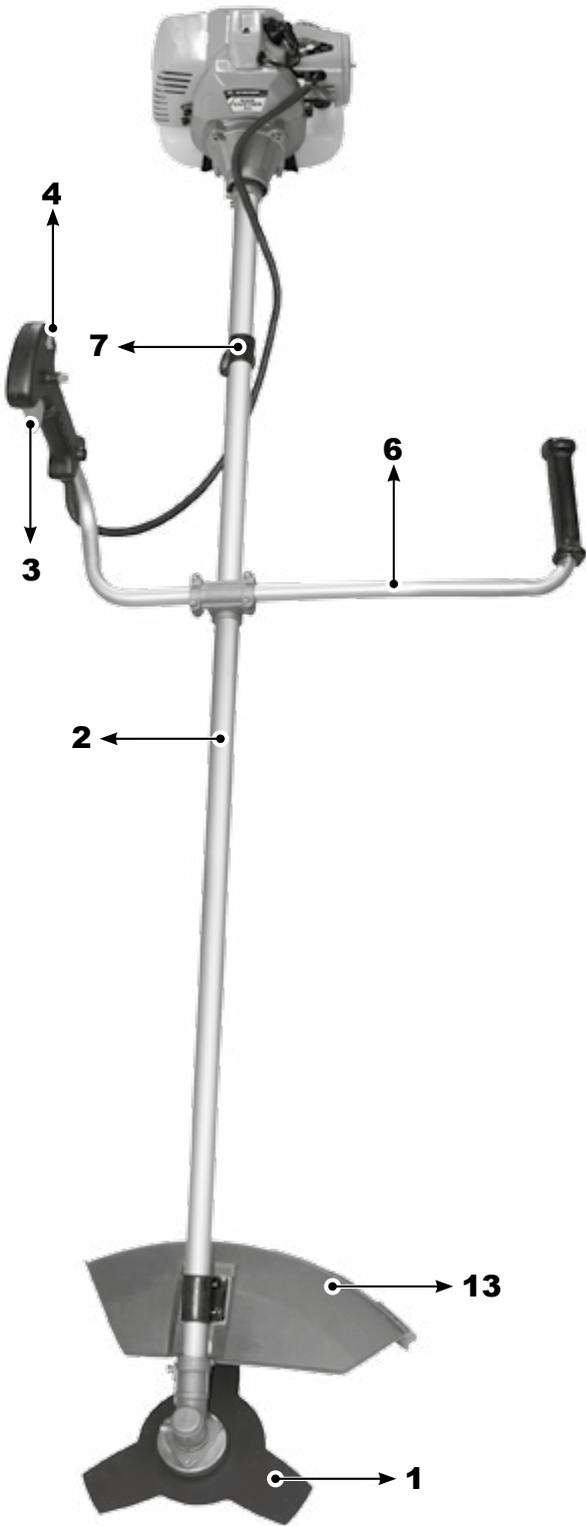


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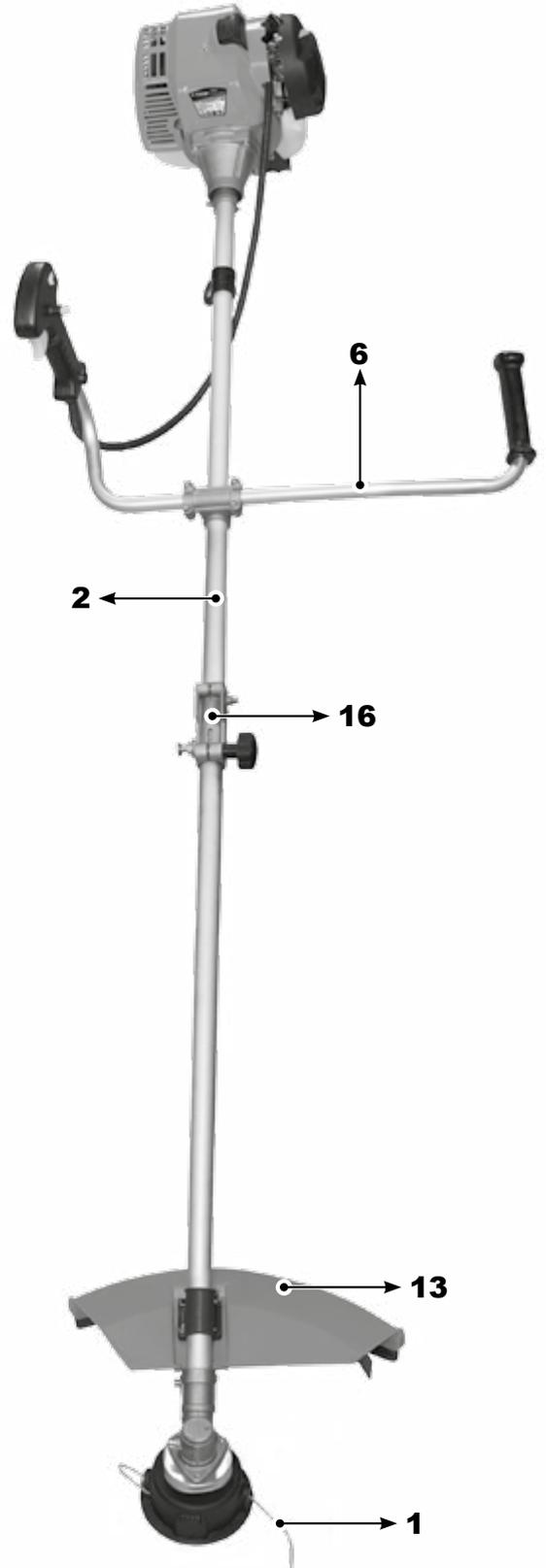
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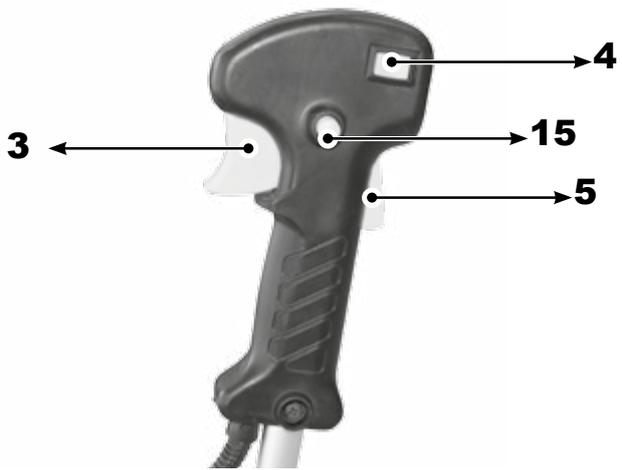
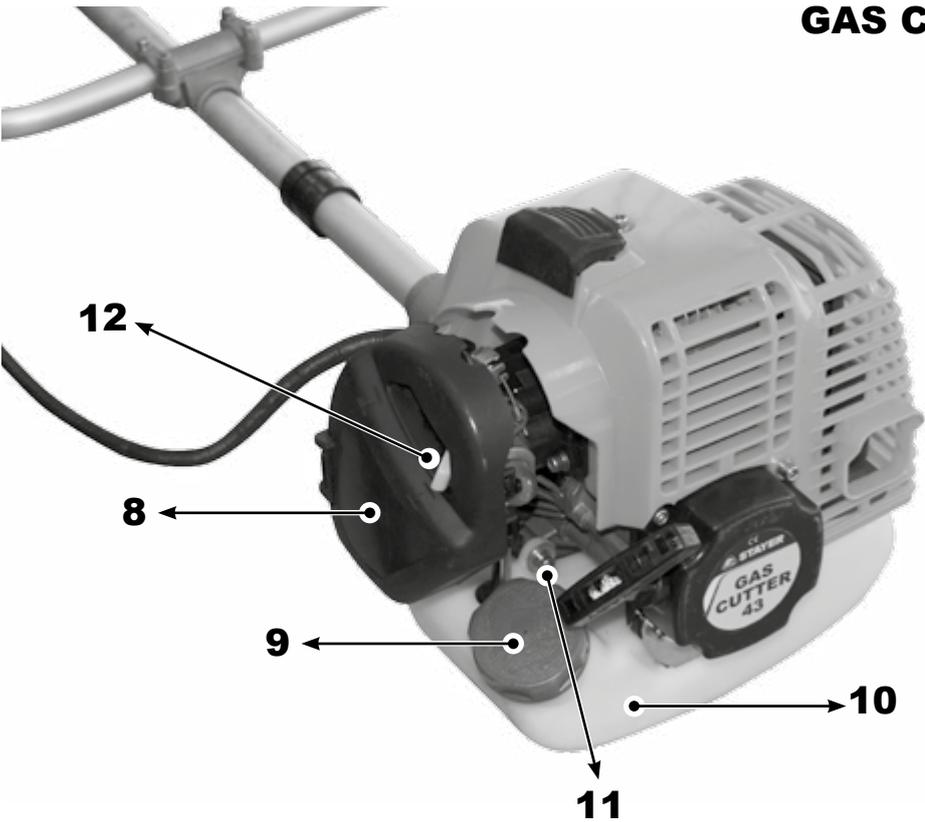
GAS CUTTER 33

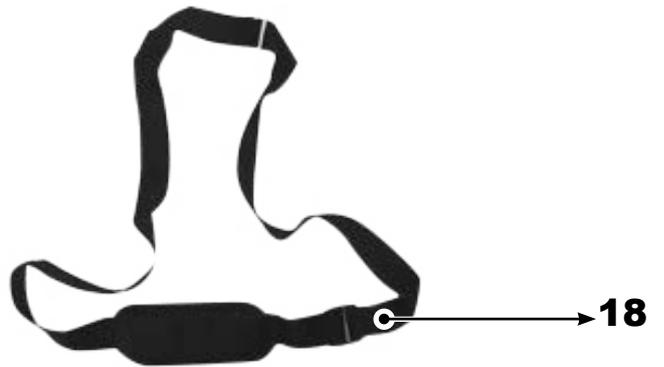
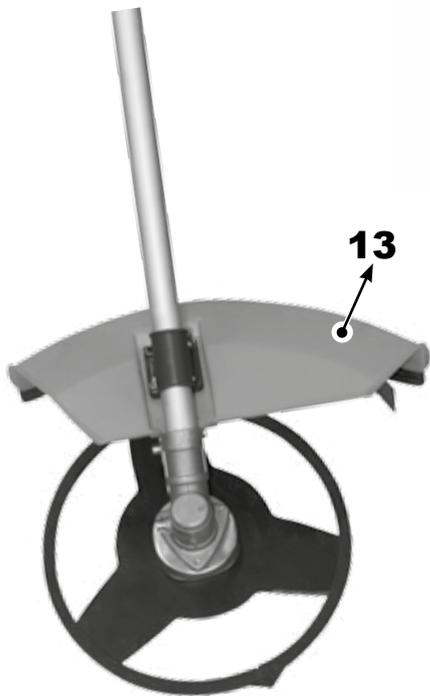
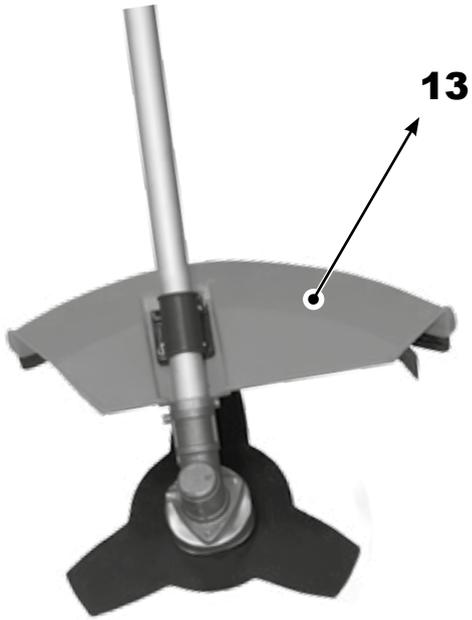


GAS CUTTER 43



GAS CUTTER 43







		GAS CUTTER33	GAS CUTTER43	
	KW	0.9	1.3	
	min ⁻¹	3000	3000-7500	
C.C.	cm ³	33	42.7	
	mm	440	440	
	mm	255	255	
	mm	26	26	
	m	1.5	1.5	
	L	1	1.6	
	Kg	8	8	
	K=3db	L _{PA} dB(A)	93	99
		L _{WA} dB(A)	110	107
	K=1.5 m/s ²	a _h m/s ²	7.8	4

This manual is consistent with the date of manufacture of your machine, you will find information on the technical data of the machine acquired manual check for updates of our machines on the website: www.grupostayer.com

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2 OVERVIEW COMPONENTS (FIG A)

1. Sheet or cutting line.
2. Drive shaft assembly
3. Throttle trigger
4. Ignition switch
5. Safety switch
6. 'Bike' handle
7. Harness attachment
8. Air filter cover
9. Knob fuel tank
10. Fuel tank
11. Primer bulb
12. Choke
13. Protection guard
14. Spool
15. Trigger lock
16. Connecting rod
17. Professional harness
18. Shoulder strap

3 PACKAGE CONTENT LIST

- Remove all packing materials
- Remove remaining packaging and transit supports (if existing)
- Check the completeness of the packing content
- Check the appliance, the power cord, the power plug and all accessories for transportation damages.
- Keep the packaging materials as far as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.



WARNING Packing materials are no toys! Children must not play with plastic bags! Danger of suffocation!

- 1 x Brush cutter / 1 x Harness / 1 x Cutting disc
- 1 x Spool / 1 x Manual



When parts are missing or damaged, please contact your dealer.

4 SYMBOLS

In this manual and/or on the machine the following symbols are used:



Read the manual before using the machine.



Denotes risk of personal injury or damage to the tool.



In accordance with essential applicable safety standards of European directives.



Keep a minimum distance of 15m between the machine and third parties during use.



Watch out for particles generated by the cutting installation.

1 APPLICATION

Depending on the assembled cutting tools, the brush cutter can be used to mow lawns or meadows, and to trim scrub, shrubs, bushes and very small trees. It is for private use. The device cannot be used for other purposes.



WARNING! Read this manual and general safety instructions carefully before using the appliance, for your own safety. Your power tool should only be passed on together with these instructions.



Use the cutting installation exclusively in combination with the shrub knife.



Use the cutting installation exclusively in combination with the threading head.



Wear sturdy shoes with antiskid soles!



Wear approved hearing protection and safety glasses.



Wear good and sturdy gloves!



Wear good and solid working clothes!



WATCH OUT Fire hazard! Gasoline and vapors are easily inflammable!



The exhaust fumes are toxic and can cause suffocation!

- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from the tool. Loose clothes, jewellery or long hair can become entangled in the moving parts.
- Inspect the entire machine for loose parts (nuts, bolts, screws, etc.) and any damage. Repair or replace as necessary before using the machine.
- **DO NOT USE** any attachment with this power head other than the ones recommended by our company. Serious injury to the operator or bystanders could result as well as damage to the machine.
- The blade guard and front handle guard is very important to the machine. It must be screwed up on the machine before the initial use. These guards must always be fixed when operating the machine. Check these guards before each use. If any damage (crack, break, etc.) on the guard, contact with your dealer for replacing it.
- If use of non-conformant replacement guards, or remove or modify these guards could result in serious injury to the operator or bystanders.
- Always use proper handles and shoulder strap when cutting.
- Do not use the unit if it is damaged or poorly adjusted. Never remove the machine's guard. Serious injury to the operator or bystanders could result as well as damage to the machine.
- Inspect the area to be cut and remove all debris that could become entangled in the nylon cutting head. Also remove any objects that the unit may throw during cutting.
- Never leave the machine unattended.
- Do not use this unit for any job other than those for which it is intended as described in this manual.
- Do not overreach. Keep proper footing and balance at all times. Do not run the unit while standing on a ladder or on any other unstable footing location. Appropriately use the harness provided when operating the machine.
- Keep hands and feet clear of the nylon cutting head or blade while unit is in use.
- Do not use this type of machine for sweeping away debris.
- Use nylon cutting head which is free of damage. If a stone or any other obstacle is hit, stop the engine and check the nylon cutting head. A broken or unbalanced nylon cutting head must never be used.
- When ever approaching an operator of the machine, carefully call his attention and confirm that the operator stop the engine. Be careful not to startle or distract the operator which can cause an unsafe situation.
- Never touch the nylon cutting head or blade when ever the engine is running. If it is necessary to replace the protector or cutting attachment, be sure to stop the engine and confirm that the cutting device has stopped running.
- The engine should be turned off when the machine is moved between work areas.
- Pay attention to loosening and overheating of parts. If there is any abnormality of the machine, stop operation immediately and check the machine carefully. If necessary, have the machine serviced by an authorized dealer. Never continue to operate a machine which may be malfunctioning.

5 GENERAL SAFETY INSTRUCTIONS

Read all safety warnings and instructions.

5.1 Working area

- Keep working area clean and well lit. Untidy and dark areas can lead to accidents.
- Do not operate tools in potentially explosive surroundings, for example, in the presence of inflammable liquids, gases or dust. Tools create sparks which may ignite the dust or fumes.
Keep children and bystanders at a distance when operating a tool. Distractions can cause you to lose control of it.

5.2 Personal safety

- Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a tool when you are tired or under the influence of drugs, alcohol or medication. A moment of inattention when operating a tool may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Using safety equipment such as a dust mask, non-skid safety shoes, a hard hat, or hearing protection whenever it is needed will reduce the risk of personal injury.
- Remove any adjusting keys or spanners before turning on the tool. A spanner or key left attached to a rotating part of the tool may result in personal injury.
- Do not reach out too far. Keep your feet firmly on the ground at all times. This will enable you retain control over the tool in unexpected situations.

- In start-up or during operation of the engine, never touch hot parts such as the muffler, the high voltage wire or the spark plug.
- After the engine has stopped, the muffler is still hot. Never place the machine in any places where there are flammable materials (dry grass, etc.), combustible gasses or combustible liquids.
- Pay special attention to operation in the rain or just after the rain as the ground may be slippery.
- If you slip or fall to the ground or into a hole, release the throttle lever immediately.

6 PETROL SAFETY WARNINGS



WARNING: Use extra care when handling fuels. They are inflammable and the vapours are potentially explosive. The following points must be observed.

- Use only an approved container.
- Never remove the fuel cap or add fuel with the power source running. Allow engine exhaust components to cool before refuelling.
- Do not smoke.
- Never refuel the machine indoors.
- Never store the machine or fuel containers inside, where is an open flame, such as a water heater.
- If fuel is spilled, do not attempt to start the power source, but move the machine away from the area of spillage before starting.
- Always replace and securely tighten the fuel cap after refuelling.
- If the tank is drained, this should be done outdoors.
- Keep the handles free from oil and fuel.
- Do not smoke while mixing fuel or filling tank.
- Never start or run the engine inside a closed room or building. Exhaust gas contains dangerous carbon monoxide.
- Never attempt to make engine adjustments while the unit is running and strapped to the operator. Always make engine adjustments with the unit resting on a flat, clear surface.
- When the machine is placed in storage for a long time, drain fuel from the fuel tank and carburettor, clean the parts, move the machine to a safe place and confirm that the engine is cooled down.

7 SPECIFIC SAFETY WARNINGS

- **BLADE CAN RECOIL VIOLENTLY FROM MATERIAL IT CANNOT CUT** – Blade can cause you to lose arms or legs. Keep people and animals 30 feet (10 meters) away in all directions. If blade contacts foreign objects during operation, turn off engine and allow blade to come to a halt. Then check blade for damage. Always discard blade if it is warped or cracked.
- **BLADE CATAPULTS OBJECTS THROUGH AIR** - You can be blinded or injured. Wear eye, face, and leg protection. Always clear work area of any foreign objects before using blade. Keep people and animals 10 metres away in all directions.

- **BLADE COASTS AFTER THROTTLE IS RELEASED** - A coasting blade can injure you or bystanders. Before servicing the blade, always turn off engine, and be sure coasting blade has stopped.
- **WARNING DO NOT USE ANY OTHER FUEL** than that recommended in your manual. Always follow instructions in the Fuel and Lubrication section of this manual. Never use petrol unless it is properly mixed with 2-cycle engine lubricant. Permanent damage to engine will result, voiding manufacturer's warranty.
- **DO NOT USE ANY OTHER CUTTING ATTACHMENT.** Only use our replacement parts and accessories, which are designed specifically to enhance the performance and maximize the safe operation of our products. Failure to do so may cause poor performance and possible injury. Use only the stringhead supplied with this product. Do not use any other cutting attachment. Use of such attachments will void your factory warranty and may result in serious bodily injury.

8 FUEL AND LUBRICATION

8.1 Bike handle installation (Fig. 1)

- Install the U-handle on the fixing holder, install the clamp and fasten with the screws.

8.2 Installation of the toolbar

- Removable bar allows easy transportation. Mount the connecting rod 16 pressing and rotating until the pin to penetrate into the hole in the bar. Once the pin A is within tighten handle B

8.3 Installing the protection (Fig. 2)

- Remove the 2 screws on the shield.
- East threaded holes with respect to the bar that is balanced and floating.
- Adjust the harness straps so that the carabiner is level Hip

8.4 Installing the harness (Fig. 3)

- Adjust the harness hanger in a comfortable position.
- Buckle the harness at the hanger.

8.5 Replace the metal blade to spool



CAUTION: NEVER use unit if blade is warped or has teeth that are chipped or missing. Replace a damaged blade immediately.



CAUTION: Always wear heavy-duty work gloves when handling and installing a blade.

8.5.1 Disassembly metal blade

- Align the hole on the gear box to the slot on the flange washer
- Use the pin to go through the hole and slot, and hold the flange washer
- Loose the nut and remove the metal blade and cup washer

8.5.2 Assembly spool (Fig. 4)

- Install the flange washer and cup washer on the spindle shaft.
- Install the spool and tighten it.



STOP ENGINE IMMEDIATELY!

Excessive vibration of blade means that it is not properly installed-stop engine immediately and check blade. Blade not properly installed will cause injury.

9 OPERATION

9.1 Fuel

Use regular grade unleaded petrol mixed with 40:1 custom 2-cycle engine oil for best results. Use mixing ratios in Section FUEL MIXING TABLE below.



WARNING: Never use normal petrol in your unit. This will cause permanent engine damage and void the manufacturer's warranty for the product. Never use a fuel mixture that has been stored for over 90 days.



WARNING: 2-cycle lubricant must be a premium grade oil for 2-cycle air cooled engines mixed at a 40:1 ratio. Do not use any 2-cycle oil product with a recommended mixing ratio of 100:1. If insufficient lubrication is the cause of engine damage, it voids the manufacturer's engine warranty.

9.2 Mixing fuel

Add oil to an approved fuel container followed by the petrol to allow incoming petrol to mix with oil. Shake container to ensure thorough mix.



WARNING: Lack of lubrication voids engine warranty. Petrol and oil must be mixed at 40:1.

9.2.1 Recommended fuels

Some conventional kinds of petrol are now blended with oxygenates such as alcohol or an ether compound to meet clean air standards. The engine is designed to operate satisfactorily with any petrol intended for automotive use including oxygenated petrol.

10 OPERATING INSTRUCTIONS

10.1 Harness



Warning: always wear shoulder harness when operating unit with a blade. Attach harness to trimmer after starting unit and engine is running at idle. Turn engine off before disconnecting shoulder harness.

- Adjust length of shoulder strap so stringhead is parallel to the ground as it hangs from the strap.

A few practice swings without starting engine should be made to determine correct balance. **NOTE: Detach the shoulder harness from the unit before starting engine.**

10.2 Starting a cold engine

Move the stop switch to "1" position.

- Give a gentle push on the primer pump repeatedly (7-10 times) until fuel comes into the primer pump.
- Pull choke lever up to close choke.
- Pull starter handle until engine flash fires.

10.2 Change of the air filter

- Push choke lever down to open choke (excessive cranking with choke lever will cause flooding engine making it difficult to start).
- Pull starter handle until engine starts.
- Allow engine to warm up for a few minutes before using.

10.3 Starting a warm engine (engine has been stopped for no more than 15-20 minutes)

- If fuel tank was not run dry, pull starter one to three times and should start.

10.4 To stop the engine

- Move switch to "o" position.

10.5 Trimming procedures

When properly equipped with a debris shield and stringhead, your unit will trim unsightly weeds and tall grass in those hard-to-reach areas - along fences, walls, foundations and around trees. It can also be used for scalping to remove vegetation down to the ground for easier preparation of a garden or to clean out a particular area.



NOTE: Even if you are careful, trimming around foundations, brick or stone walls, curves, etc., will result in above-normal string wear. To renew the wire, press the lower spool knob against the ground with rotating trimmer.

10.5.1 Trimming / mowing (Fig. 5)

Swing trimmer with a sickle-like motion from side to side. Do not tilt the stringhead during the procedure. Test area to be trimmed for proper cutting height. Keep stringhead at same level for even depth of cut.

10.5.2 Closer trimming

Position trimmer straight ahead with a slight tilt so bottom of stringhead is above ground level and string contact occurs at proper cutting point. Always cut away from operator. Do not pull trimmer in towards operator.

10.5.3 Fence / foundation trimming

Approach trimming around chain link fences, picket fences, rock walls and foundations slowly to cut close without whipping string against the barrier. If the string comes in contact with rock, brick walls, or foundations, it will break or fray. If string hits fencing, it will snap off.

10.5.4 Trimming around trees

Trim around tree trunks slowly so string does not contact bark. Walk around the tree trimming from left to right. Approach grass or weeds with the tip of the string and tilt stringhead slightly forward

10.5.5 Scalping (Fig. 6)

 **WARNING: Use extreme caution when SCALPING. Keep a distance of 30 meters (100 feet) between operator, other people and animals during these operations.**

Scalping refers to removal of all vegetation down to the ground. To do this, tilt the stringhead to about a 30 degree angle to the right. By adjusting the handle you will have better control during this operation. Do not attempt this procedure if there is any chance that flying debris could injure the operator, other people, or cause damage to property.

10.5.6 Do not sweep with trimmer

Sweeping refers to tilting stringhead to sweep away debris from walkways, etc. Your trimmer is a powerful tool and small stones or other such debris may be hurled 50 feet (15 metres) or more, causing injury or damage to nearby property such as automobiles, homes and windows.

10.6 Cutting with blades

AVOID KICKOUT

Kickout refers to the reaction of a moving blade if it contacts a strong tree, brush or a solid object. The force that results violently pushes the blade away in an arc. Kickout may cause loss of control resulting in injury to the operator or bystanders. Do not use a blade near a chain link fence, metal stakes, landscape borders or building foundations.

 **Do not cut with dull, cracked or damaged metal blade. Before cutting growth, inspect for obstructions such as boulders, metal stakes or strands of wire from broken fences. If an obstruction can not be removed, mark its location so that you can avoid it with the blade. Rocks and metal will dull or damage a blade. Wire can catch on the blade head and flap around or be thrown into the air.**

 **Do not use a brush cutter for cutting trees.**

11 MAINTENANCE

11.1 Air filter

CAUTION: NEVER operate trimmer without the air filter or dust and dirt will be sucked into the engine and damage it. The air filter must be kept clean. If it becomes damaged, install a new filter.

- Accumulated dust in the air filter will reduce engine efficiency, increase fuel consumption and allow abrasive particles to pass into the engine. Remove the air filter as often as necessary to maintain in a clean condition.
- Light surface dust can readily be removed by tapping the filter. Heavy deposits should be washed out in soap water.
- Remove filter cover by loosening air filter cover knob.

 **NOTE: Replace filter if frayed, torn, damaged or if it cannot be cleaned.**

11.2 Fuel cap / fuel filter

 **CAUTION: Remove fuel from unit and store in approved container before starting this procedure. Open fuel cap slowly to release any pressure which may have formed in fuel tank.** Keep vent on fuel cap free of debris.

- Lift fuel line and filter out of tank. A steel wire with a hook or a paper clip works well.
- Pull off fuel filter with a twisting motion.
- Replace the fuel filter.

 **NOTE: Never operate the tool without the fuel filter. Internal engine damage could result and / or disturb a good operation.**

When the inside of the fuel tank is dirty, it can be cleaned by rinsing the tank out with gasoline.

11.3 Carburettor adjustment

The carburettor was pre-set at the factory for optimum performance. When further adjustment is necessary, contact the service department.

12 TECHNICAL DATA

 = Rated power input.

 = Load speed.

C.C. = Displacement.

 = Length trimming.

 = Length cutting blade.

 = Diameter of the shaft.



= Shaft length.



= Fuel tank capacity.



= Weight.

L_{WA}

= Sound power level.

L_{PA}

= Sound pressure level.



= Vibration.

13 NOISE

Measured values of noise emission in accordance with the relevant standard. (K=3) Sound pressure level L_{pA} 93 dB (A) sound power level L_{WA} 113 dB (A)
ATTENTION! Use an ear protection if the sound pressure exceeds 85 dB (A). a_w (vibration level): 7.8 m/s
 $K = 1.5$ m/s

14 STORAGE



WARNING: Failure to follow these steps may cause varnish to form in the carburettor and lead to difficult starting or permanent damage after storage.

- Clean outside surface of unit.
- Drain fuel from the fuel tank.
- After fuel is drained, start engine.
- Run engine at idle until unit stops. This will purge the carburettor of fuel.
- Allow engine to cool (approx. 5 minutes).
- Using a sparking plug wrench, remove the sparking plug.
- Pour 1 teaspoon of clean 2-cycle oil into the combustion chamber. Pull starter rope slowly several times to coat internal components. Replace sparking plug.
- Store unit in a cool, dry place away from any source of ignition such as an oil burner, water heater, etc.
- Put the sleeve on when not in use or in transportation.

15 REMOVING A UNIT FROM STORAGE

- Remove sparking plug.
- Pull starter rope briskly to clear excess oil from combustion chamber.
- Clean and gap sparking plug or install a new sparking plug with proper gap.
- Prepare unit for operation.
- Fill fuel tank with proper fuel / oil mixture. See Fuel and Lubrication Section.

16 TROUBLE SHOOTING

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Unit won't start or starts but will not run.	Incorrect starting procedures.	Follow instructions in the User Manual.
	Incorrect carburettor mixture adjustment setting.	Have carburettor adjusted by an Authorized Service Centre.
	Fouled sparking plug.	Clean/gap or replace plug.
	Empty fuel tank.	Fill fuel tank with properly mixed fuel.
	Primer bulb was not pressed enough.	Press primer bulb fully and slowly 10 times.
Unit starts, but engine has low power.	Fuel filter is plugged.	Replace the fuel filter.
	Incorrect lever position.	Move to RUN position.
	Dirty spark arrester screen.	Replace spark arrester screen.
	Dirty air filter.	Remove, clean and reinstall filter.
	Incorrect carburettor mixture adjustment setting service dealer.	Have carburettor adjusted by an Authorized Service Centre.

Engine sputters.	Incorrect carburettor mixture adjustment setting.	Have carburettor adjusted by an Authorized Service Centre.
	Air filter is blocked.	Replace or clean the air filter.
	Old or improperly mixed fuel.	Drain gas tank/add fresh fuel mixture.
No power under load.	Incorrect carburettor mixture adjustment setting.	Have carburettor adjusted by an Authorized Service Centre.
	Old or improperly mixed fuel.	Drain gas tank /add fresh fuel mixture.
	Air filter is blocked.	Replace or clean the air filter.
	Fouled sparking plug.	Clean/gap or replace plug.
Runs erratically.	Incorrectly gapped sparking plug.	Clean/gap or replace plug.
	Blocked spark arrester.	Clean or replace spark arrester.
	Dirty air filter.	Clean or replace air filter.
Smokes excessively.	Incorrect carburettor mixture adjustment setting.	Have carburettor adjusted by an Authorized Service Centre.
	Incorrect fuel mixture.	Use properly mixed fuel (40:1 mixture).

17 WARRANTY

- This product is warranted for a 12-month period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding: batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.
- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for STAYER.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneous net voltage. This list is not exhaustive.
- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.
- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-moulded case if applicable to the unit), accompanied by proof of purchase.

18 ENVIRONMENT

Should your appliance need replacement after extended use, do not discard it with the household rubbish but dispose of it in an environmentally safe way. Please dispose of used motor oil in a manner that is compatible with the environment. We suggest you take it in a sealed container to your local service station for reclamation. Do not throw it in the trash or pour it on the ground.

19 DECLARATION OF CONFORMITY

The undersigned: STAYER IBERICA, S.A.

With address at:

Calle Sierra de Cazorla, 7
 Área Empresarial Andalucía - Sector 1
 28320 PINTO (MADRID)
 Tel.:+34 91 691 86 30 / Fax: +34 91 691 86 31

CERTIFIES

That the machine:

Type: **PETROL BRUSHCUTTER**

Models: **GAS CUTTER43 - GAS CUTTER33**

I declare under our responsibility that the product described under "Technical Data" is in accordance with the following standards or standardized documents: ISO 11806-1, EN 61000-4-2, EN 61000-4-3, according to regulations 2006/42/CE, 2004/108/CE.



January 5, 2017

CE  **ROHS**

Ramiro de la fuente
 Managing Director



STAYER

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